

# Manufacturer-Related Product Qualification

for the Fabrication of Products for Structural Engineering

The Manufacturer

**Ilsenburger Grobblech GmbH**  
**Veckenstedter Weg 10**  
**38871 Ilsenburg, Germany**

is qualified for the fabrication stages

**Hot rolling and heat treatment**

used in the manufacture of

**Heavy plates**

in accordance with Deutsche Bahn standard DBS 918002- 02.

## Manufacturer's mark used:



The Qualification is based on:

- Application for Manufacturer-Related Product Qualification
- Documentation of QM measures for rolled products
- Results of the audit and visit to the plant on 15 September 2020
- Material tests conducted on 15 September 2020

## Grades and qualities

**up to and including S460 in accordance with DIN EN 10025-2 and 10025-3  
for thicknesses up to 175 mm**

**up to and including S460 in accordance with DIN EN 10025-4  
for thicknesses up to 120 mm**

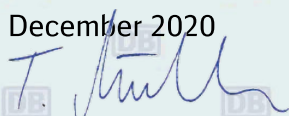
**up to and including S355 in accordance with DIN EN 10025-5  
for thicknesses up to 120 mm**

**The scope of the valid certificate for internal production control of CE-marked steel  
shall also apply.**

Qualification valid until: **30 November 2022**

Deutsche Bahn AG  
Qualitätssicherung Beschaffung Infrastruktur (*Infrastructure Procurement Quality Assurance*)

Berlin, 11 December 2020



Thomas Müller



Ulrich Voigtländer