

Manufacturer-Related Product Qualification

for the Fabrication of Products for Structural Engineering

The manufacturer

Ilsenburger Grobblech GmbH
Veckenstedter Weg 10
38871 Ilsenburg, Germany

is qualified for the fabrication stages

Hot rolling and heat treatment

used in the manufacture of

Heavy plates

in accordance with Deutsche Bahn standard DBS 918002- 02.

Manufacturer's mark used:



The Qualification is based on:

- Application for Manufacturer-Related Product Qualification
- Documentation of QM measures for rolled products
- Results of the audit and visit to the plant
- Material tests

Grades and qualities

up to and including S460 in accordance with DIN EN 10025-2 and 10025-3 for thicknesses up to 175 mm

up to and including S460 in accordance with DIN EN 10025-4 for thicknesses up to 120 mm

up to and including S355 in accordance with DIN EN 10025-5 for thicknesses up to 120 mm

The scope of the valid certificate for internal production control of CE-marked steel shall also apply.

Qualification valid until: **30 November 2024**

Deutsche Bahn AG
Qualitätssicherung Beschaffung Infrastruktur (*Infrastructure Procurement Quality Assurance*)

Berlin, 12 December 2022

Thomas Müller

Dr Alireza Eghdam

General provisions:

1. Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, must be informed in due time if the conditions for obtaining the HPQ have changed significantly. Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, can request that a repeat inspection be carried out at the manufacturing plant if necessary.
2. If doubts arise concerning the suitability of the manufacturer and/or if the quality requirements for the products are not met, Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, reserves the right to conduct unannounced site inspections at the manufacturer's expense at any time.
3. This certificate can be withdrawn, modified or restricted at any time with immediate effect and without compensation if the conditions under which the certificate was granted have changed or if the provisions of this certificate are not met. In case of a withdrawal of the HPQ, the manufacturer is obliged to immediately remove all issued HPQ certificates that are publicly available, including any references to their ownership.
4. If the HPQ is to be extended, the manufacturer must coordinate the dates and terms of the extension with Deutsche Bahn AG, Infrastructure Procurement Quality Assurance at least three months prior to the expiry of the validity of the HPQ or before the date of the next inspection.